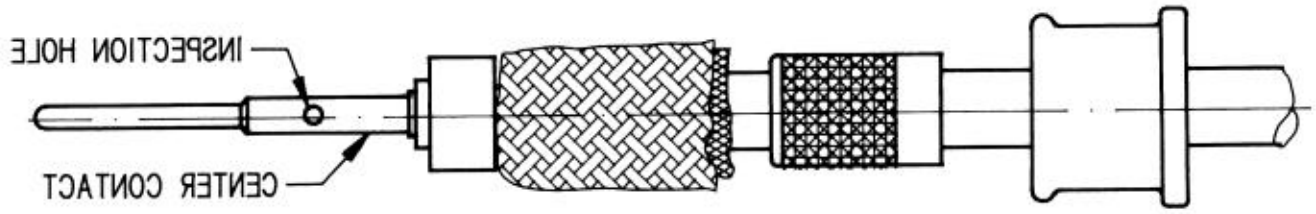




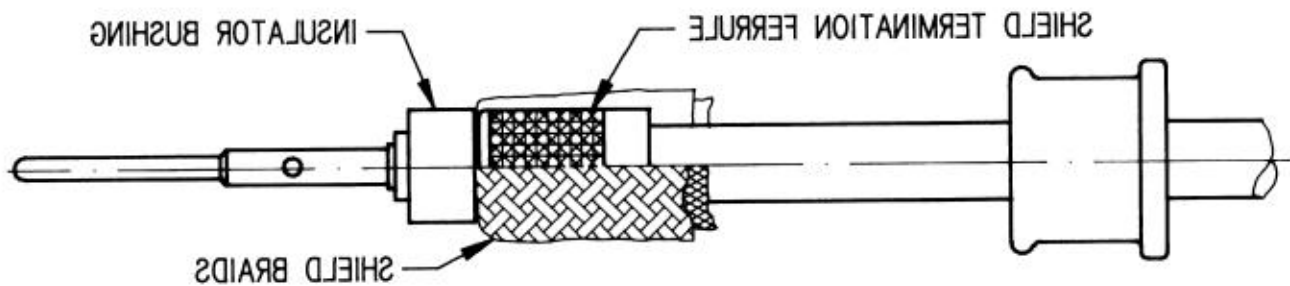
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STEP 6  
MAKE SURE THAT YOU CAN SEE THE CONDUCTOR STRANDS THROUGH THE INSPECTION HOLE IN THE CENTER CONTACT  
PUSH THE CENTER CONTACT UNTIL IT TOUCHES THE INSULATOR BUSHING  
MAKE SURE THAT ALL THE STRANDS OF THE CENTER CONDUCTOR ENTER THE CRIMP BARREL OF THE CENTER CONTACT  
PUT THE CENTER CONTACT ON THE CENTER CONDUCTOR

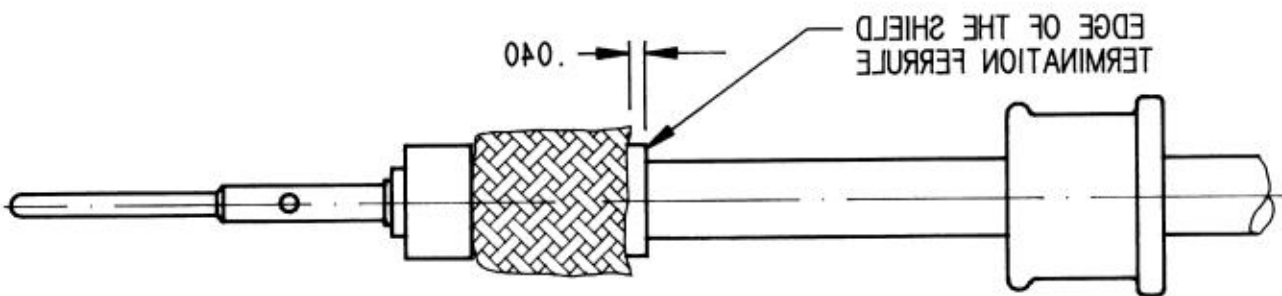


USE A MSS250\5-01 CRIMPING TOOL WITH A DANIELS K345 LOCATOR TO CRIMP THE CENTER CONTACT TO THE CENTER CONDUCTOR  
SELECTOR ON: 2 FOR BOEING CABLE P\N: 2580W503-1  
6 FOR BOEING CABLE P\N: 2580W503-5  
8 FOR RAYCHEM CABLE P\N: 205K1011

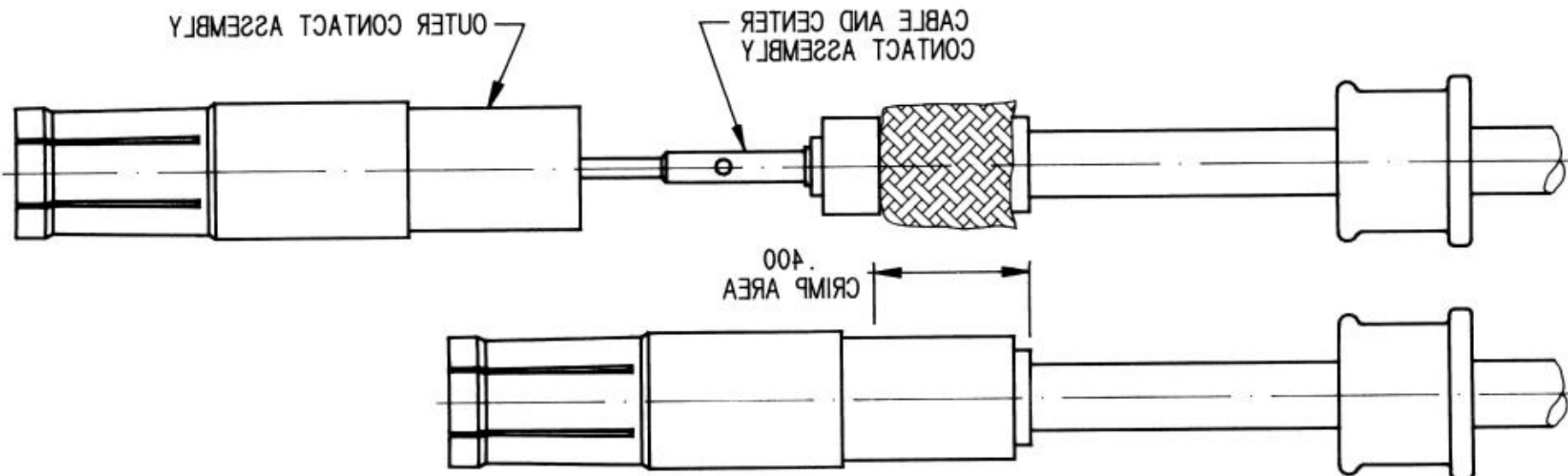
STEP 7  
PUSH THE SHIELD TERMINATION FERRULE FORWARD UNTIL IT TOUCHES THE SHIELD BRAIDS THAT TOUCH THE INSULATOR BUSHING



STEP 8  
CUT THE SHIELD BRAIDS AT .040 FROM THE EDGE OF THE SHIELD TERMINATION FERRULE  
PUT THE SHIELD BRAIDS SYMMETRICALLY AROUND THE SHIELD TERMINATION FERRULE



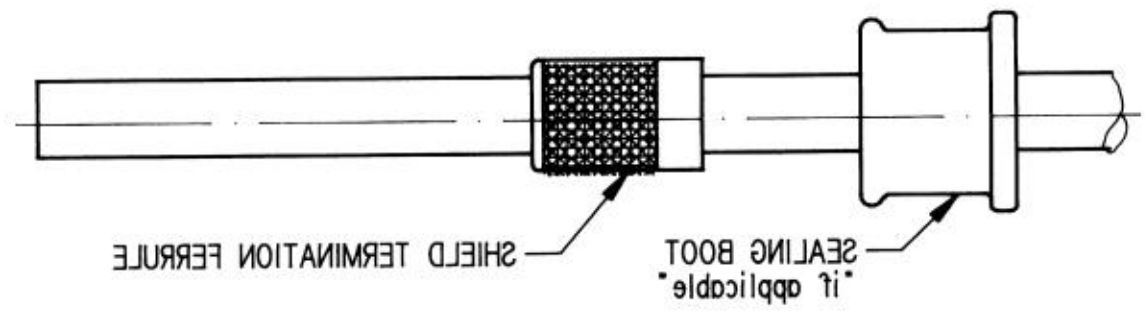
STEP 9  
USE A MSS250\2-01 CRIMPING TOOL WITH MSS250\2-45 DIE SET, POSITION B, OR A MSS250\10-01 WITH A MSS250\10-53  
CRIMP THE OUTER CONTACT  
PUSH THE CABLE AND CENTER CONTACT ASSEMBLY INTO THE OUTER CONTACT ASSEMBLY UNTIL IT STOPS



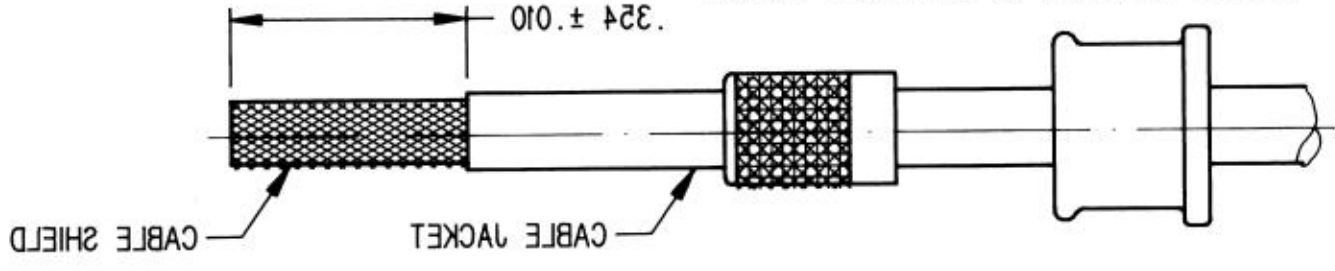
4113\_0308 This information is given as an indication of the conditions of long handling of the product. We assume no liability for any modifications, changes or necessary.



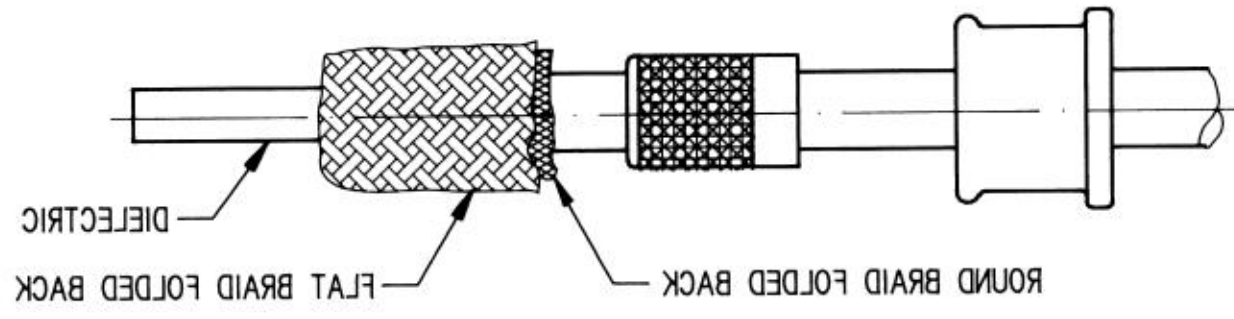
STEP 1  
PUT THE SEALING BOOT AND THE SHIELD TERMINATION FERRULE OVER THE COAX CABLE



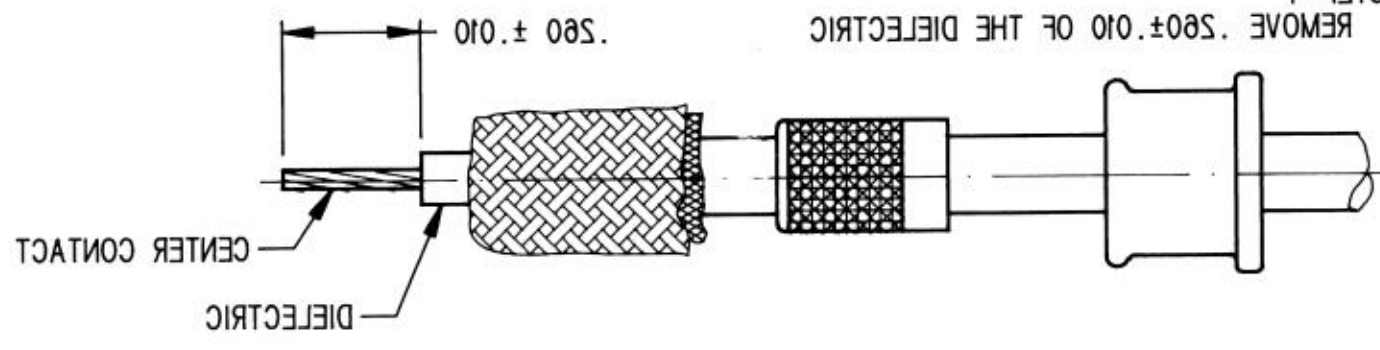
STEP 2  
REMOVE .324 ± .010 OF THE CABLE JACKET



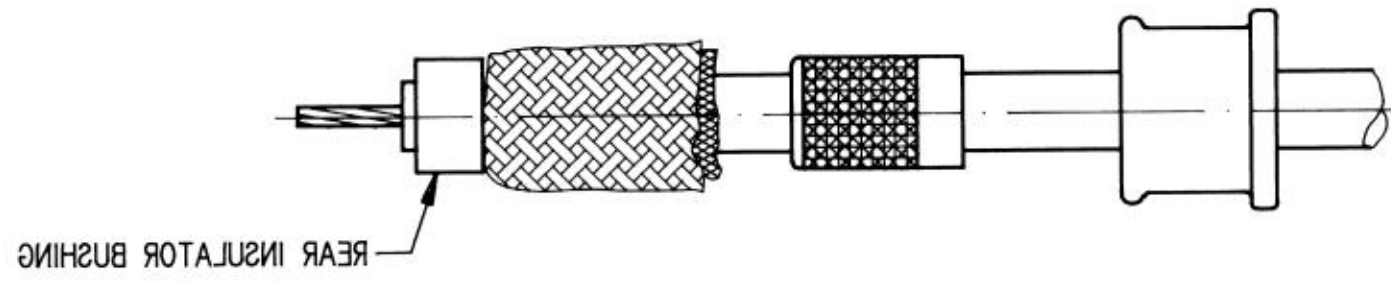
STEP 3  
IF NECESSARY, SEPARATE THE STRANDS OF THE FLAT BRAID AND MAKE THE STRANDS STRAIGHT BEFORE YOU FOLD THEM BACK  
FOLD THE ROUND BRAID AND THE FLAT BRAID BACK OVER THE CABLE JACKET



STEP 4  
REMOVE .280 ± .010 OF THE DIELECTRIC



STEP 5  
PUSH THE REAR INSULATION BUSHING UNTIL IT TOUCHES THE SHIELD BRAIDS  
PUT THE REAR INSULATION BUSHING OVER THE CENTER CONDUCTOR



L'installation doit être effectuée avec soin et les câbles doivent être soigneusement inspectés avant utilisation.

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APPR. :	DATE: 03 JAN. 94	NOM: JP MACARI	CREATION
ISSUE	04.02.94	04.10.92	PEN: .
Revisions	STEP 4 .280 ± .010 WAS .240 ± .020	ADDED CRIMP AREA	CRIMP AREA .400 WAS .600
Name	JP MACARI	CHANGE OF THE FERRULE SHAPE	MOKHTARI
Approved			